



XJ range

DATE 08/03

XJ303-S713

**SERVICE**

# **TECHNICAL BULLETIN**

**Coolant Reservoir Bleed Screw –  
Retorque To 3 Nm –  
Service Action S 713**

MODEL 2004 MY  
XJ range

VIN G08847-G10723

**Issue:**

On 2004 MY XJ vehicles within the above VIN range, the bleed screw on top of the coolant reservoir has been incorrectly torqued to 1 Nm instead of 3 Nm. As a result coolant can be lost. The leak will allow small amounts of coolant to seep past the bleed screw and show as a small amount of coolant underneath the vehicle when parked.

A number of vehicles have been reworked at the factory prior to being shipped. No further action is required on these vehicles.

This Service Action only affects those vehicles listed in this bulletin that were shipped before the factory rework began.

**Action:**

At the next service opportunity, loosen and re-torque the bleed screw to 3 Nm on the vehicles listed in this bulletin.

### Warranty Information:

Warranty claims should be submitted quoting program code S713 together with the relevant option code from the table below.

The options that allow for drive in/drive out can only be claimed when the vehicle has been brought into the workshop for this action alone to be undertaken.

Program Code	Option	Description	SRO	Time	Part Number	Part Description	Qty
S713	B	Re-torque bleed screw	10.10.99	0.2	-	-	-
S713	C	Re-torque bleed screw	10.10.99	0.2	-	-	-
		Drive in/drive out	10.10.10	0.1			

**NOTE:** Always perform a DDW claim search first to determine whether this service action has been performed on this vehicle. The warranty selection under the vehicle inquiry will give a listing of all claims against the vehicle. If this service action number appears in the program code field, do not perform this service action.

### VEHICLE LISTING

A number of vehicles have been reworked at the factory prior to being shipped. No further action is required on these vehicles.

The vehicles listed below were shipped before the factory rework began. This Service Action only affects those vehicles listed.

#### **Canada**

G08865      G08885      G08966      G08992      G09085  
G09094      G09132      G09205      G09242      G09248  
G09272      G09314      G09374      G09396      G09400  
G09662      G09754      G09775      G09784      G09932  
G10014      G10169      G10194      G10252      G10329

G10387      G10687

#### **Mexico**

G08853

## USA

### Western Region

G08849	G08850	G08858	G08870	G08876
G08889	G08925	G08927	G08930	G08934
G08943	G08963	G09021	G09032	G09049
G09051	G09053	G09055	G09062	G09068
G09083	G09087	G09104	G09109	G09111
G09127	G09128	G09134	G09164	G09175
G09194	G09199	G09231	G09250	G09254
G09327	G09329	G09343	G09344	G09355
G09362	G09368	G09370	G09383	G09385
G09387	G09389	G09398	G09403	G09406
G09415	G09419	G09428	G09430	G09432
G09433	G09434	G09443	G09448	G09449
G09453	G09454	G09463	G09469	G09478
G09486	G09488	G09494	G09496	G09514
G09517	G09522	G09523	G09533	G09537
G09548	G09552	G09556	G09561	G09569
G09571	G09572	G09574	G09576	G09583
G09586	G09591	G09593	G09595	G09597
G09603	G09604	G09606	G09607	G09610
G09612	G09616	G09621	G09623	G09627
G09629	G09632	G09636	G09640	G09642
G09644	G09646	G09653	G09666	G09670
G09685	G09687	G09692	G09694	G09696
G09700	G09704	G09706	G09711	G09712
G09713	G09715	G09717	G09718	G09728
G09730	G09733	G09734	G09736	G09739
G09749	G09763	G09777	G09794	G09809
G09820	G09824	G09826	G09854	G09856
G09861	G09872	G09874	G09875	G09878
G09880	G09881	G09884	G09891	G09893
G09896	G09897	G09900	G09904	G09905
G09907	G09914	G09925	G09938	G09940
G09943	G09944	G09946	G09962	G09991
G10038	G10052	G10069	G10430	G10693

G10706      G10723

**Midwest Region**

G08883	G08887	G08949	G08955	G08960
G08986	G09012	G09036	G09057	G09092
G09123	G09141	G09145	G09162	G09169
G09196	G09218	G09224	G09229	G09246
G09252	G09261	G09263	G09267	G09277

G09289	G09295	G09297	G09302	G09303
G09306	G09312	G09313	G09316	G09323
G09333	G09349	G09359	G09364	G09372
G09376	G09379	G09381	G09392	G09402
G09404	G09422	G09424	G09471	G09479

G09490	G09492	G09509	G09531	G09558
G09598	G09622	G09638	G09748	G09771
G09782	G09788	G09807	G09818	G09848
G09853	G09862	G09895	G10033	G10080
G10094	G10112	G10284	G10303	G10312

G10547      G10559      G10721

**Southern Region**

G08848	G08859	G08861	G08863	G08888
G08894	G08897	G08900	G08902	G08903
G08909	G08913	G08914	G08945	G08962
G08964	G08969	G08973	G08979	G08983
G08989	G08995	G08998	G08999	G09003

G09004	G09008	G09019	G09023	G09025
G09033	G09034	G09038	G09044	G09052
G09058	G09059	G09063	G09066	G09070
G09072	G09076	G09093	G09096	G09097
G09098	G09115	G09119	G09122	G09126

G09133	G09152	G09158	G09163	G09178
G09182	G09186	G09187	G09201	G09203
G09209	G09214	G09217	G09239	G09259
G09265	G09276	G09293	G09307	G09321
G09325	G09328	G09337	G09351	G09353

G09388	G09411	G09413	G09426	G09436
G09439	G09441	G09442	G09464	G09472
G09477	G09499	G09502	G09512	G09524
G09543	G09547	G09567	G09578	G09613
G09625	G09674	G09682	G09722	G09726

G09745	G09769	G09805	G09822	G09869
G09910	G09916	G09953	G09957	G09959
G09968	G09974	G09984	G09999	G10010
G10016	G10025	G10027	G10035	G10042
G10046	G10047	G10053	G10056	G10057

G10059	G10062	G10065	G10067	G10070
G10100	G10105	G10110	G10116	G10121
G10133	G10140	G10142	G10152	G10154
G10159	G10161	G10166	G10171	G10173
G10174	G10175	G10180	G10235	G10243

G10271	G10276	G10279	G10314	G10316
G10323	G10333	G10359		

### **Northern Region**

G08855	G08867	G08874	G08880	G08891
G08893	G08895	G08904	G08906	G08919
G08923	G08936	G08938	G08940	G08947
G08954	G08982	G09014	G09016	G09027
G09029	G09040	G09042	G09046	G09074

G09102	G09113	G09124	G09139	G09143
G09156	G09160	G09166	G09173	G09177
G09179	G09188	G09190	G09192	G09212
G09216	G09226	G09235	G09244	G09269
G09274	G09278	G09282	G09283	G09284

G09291	G09308	G09310	G09319	G09332
G09336	G09338	G09340	G09342	G09346
G09357	G09366	G09393	G09394	G09421
G09447	G09458	G09475	G09482	G09483
G09507	G09508	G09516	G09518	G09520

G09526	G09529	G09542	G09544	G09554
G09580	G09582	G09599	G09602	G09608
G09614	G09649	G09709	G09742	G09752
G09758	G09790	G09796	G09808	G09812
G09829	G09832	G09838	G09852	G09865
G09873	G09877	G09882	G09883	G09886
G09889	G09892	G09898	G09899	G09901
G09906	G09908	G09919	G09921	G09922
G09927	G09934	G09936	G09949	G09955
G09967	G10003	G10012	G10021	G10032
G10068	G10074	G10077	G10082	G10092
G10103	G10118	G10120	G10127	G10130
G10163	G10179	G10188	G10192	G10196
G10199	G10200	G10201	G10204	G10205
G10213	G10218	G10222	G10229	G10246
G10282	G10286	G10292	G10336	G10385
G10413	G10464			