



X-TYPE

DATE 02/04
Amended 03/04

XT204-08

SERVICE

TECHNICAL BULLETIN

Creaking Noise When Braking Over Speed
Bumps – Front Control Arm Hydrobush –
Replace Control Arm

MODEL 2002 MY-ON
X-TYPE
VIN C00001-ON

Remove and destroy Bulletin XT204-08, dated 02/04.
Replace with this Bulletin.
Revisions are marked with a bar and in bold text.

Issue:

Some X-TYPE vehicles operated in hot climates (**Mexico, Puerto Rico and Southern United States only**) may exhibit a creaking noise from the front end of the vehicle when braking over speed bumps. This condition is caused by the characteristics of the noise-deadening additive in the hydrobush fluid which is not effective in hot climates. A modified control arm incorporating a revised bushing is available to resolve this issue.

Action:

In case of a **verified customer complaint** of the above condition, install a modified control arm on both sides of the vehicle as described below. Refer to Technical Bulletin XT204-09 or to the GTR website under section 204-01, for the removal and installation procedure.

Parts Information:

DESCRIPTION	PART NUMBER	QTY
Control arm - right side	C2S 36593	1
Control arm - left hand side	C2S 36594	1
Bolt (rear)	C2S 12700	2
Bolt (front)	C2S 2446	2
Nut	XR8 1755	2
Steering column bolt	C2S 8662	1
Control arm ball joint nut	JFN 11204B	2
Control arm ball joint bolt	C2S 3618	2

Warranty Information:

Description	SRO	Time	Causal Part Number
Install both lower control arms	60.35.04	2.3 hrs.	C2S 20964

NOTE: THE INFORMATION IN TECHNICAL BULLETINS IS INTENDED FOR USE BY TRAINED, PROFESSIONAL TECHNICIANS WITH THE KNOWLEDGE, TOOLS, AND EQUIPMENT TO DO THE JOB PROPERLY AND SAFELY. IT INFORMS THESE TECHNICIANS OF CONDITIONS THAT MAY OCCUR ON SOME VEHICLES, OR PROVIDES INFORMATION THAT COULD ASSIST IN PROPER VEHICLE SERVICE. THE PROCEDURES SHOULD NOT BE PERFORMED BY "DO-IT-YOURSELFERS." DO NOT ASSUME THAT A CONDITION DESCRIBED AFFECTS YOUR CAR. CONTACT A JAGUAR RETAILER TO DETERMINE WHETHER THE BULLETIN APPLIES TO YOUR VEHICLE.

