

**Door Lock Mechanism – Tight
Operation – Modification Procedure**MODEL 1995-96 MY
Sedan Range

VIN

720001-ON

ISSUE:

Some 1995 MY-ON Sedan Range vehicles may exhibit tight operation of the door lock mechanism. This condition has been found to be caused by the plastic coating on the latch rotor.

ACTION:

If a 1995 MY-ON Sedan Range exhibits the above condition, modify the portion of the latch rotor that comes in contact with the striker as described below.

MODIFYING DOOR LATCH ROTOR

1. Use a screwdriver to move the latch rotor into a partially closed position as shown in Illustration 1.
2. Refer to Illustration 1 and use a sharp knife to scribe two cuts across the width of the latch rotor at each end of the curved portion.

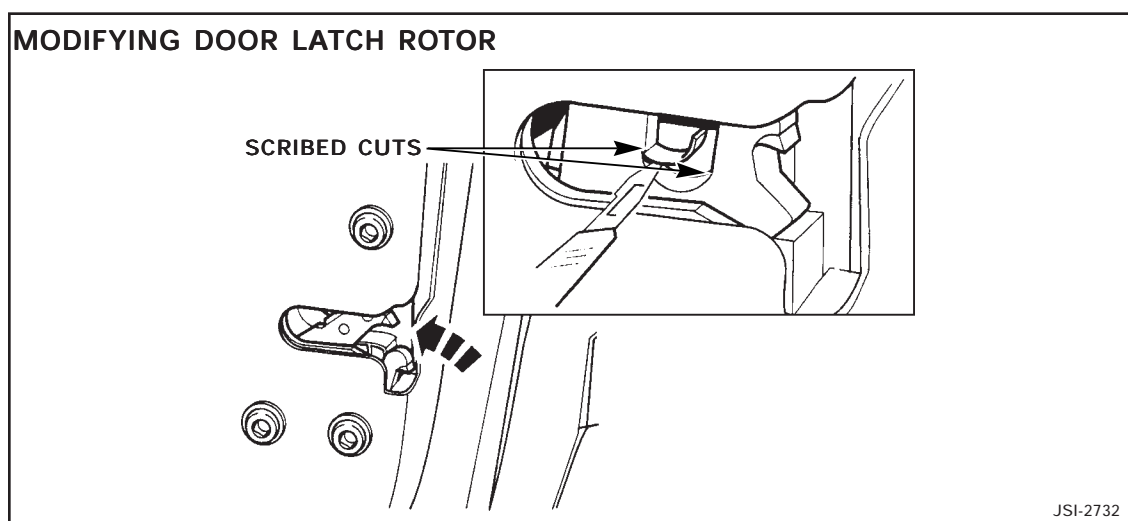


ILLUSTRATION 1

3. Cut away and remove (in one piece, if possible) the curved portion of the plastic coating between the two scribed cuts (Illustration 1). Plastic should only be removed from the curved area of the latch rotor, not on the straight sections. Do not allow the removed pieces to drop into the lock mechanism.

CAUTION: Do not use hand files, rotary grinders or similar tools for this operation, since debris can fall into the lock.

4. Lift the outer door handle and push the latch rotor to the fully open position.
5. Check the operation of the door latch to verify improved operation.

WARRANTY INFORMATION:

FAULT CODE	R.O. NUMBER	DESCRIPTION	TIME ALLOWANCE
WK CB DW	76.93.08	Modify door latch rotor driver door	0.10 hrs.
WL CB DW	76.93.08	Modify door latch rotor passenger door	0.10 hrs.
WM CB DW	76.93.08	Modify door latch rotor left rear door	0.10 hrs.
WN CB DW	76.93.08	Modify door latch rotor right rear door	0.10 hrs.
	10.10.10	Drive in/drive out	